

## INSTALLATION

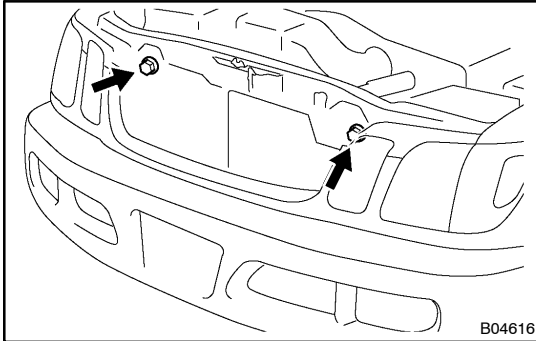
### 1. INSTALL SIDE SUPPORTS TO RADIATOR

Install the 2 side supports with the 8 nuts.

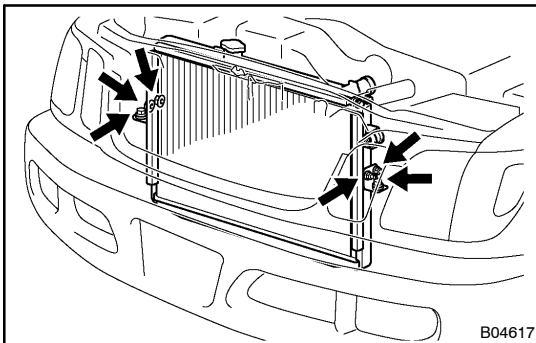
**Torque: 12.7 N·m (130 kgf·cm, 9 in·lbf)**

### 2. INSTALL RADIATOR ASSEMBLY

(a) Place the radiator assembly to the body.



(b) Temporarily install the 2 nuts.



(c) Install the radiator brackets to the radiator assembly and body.

**Torque:**

**Bolt: 18 N·m (185 kgf·cm, 13 ft·lbf)**

**Nut: 20 N·m (200 kgf·cm, 15 ft·lbf)**

(d) Tighten 2 nuts.

**Torque: 20 N·m (200 kgf·cm, 15 ft·lbf)**

### 3. INSTALL FAN PULLEY, FAN SHROUD, FAN WITH FLUID COUPLING AND GENERATOR DRIVE BELT

(a) Place the fan with fluid coupling, fan pulley and fan shroud in position.

(b) Temporarily install the fan mounting nuts.

(c) Install fan shroud with the 3 bolts.

**Torque: 5.0 N·m (50 kgf·cm, 43 in·lbf)**

(d) Connect the A/T oil cooler hoses to the clamp on the fan shroud.

(e) Install the generator drive belt. (See page [CH-20](#))

(f) Tighten the 4 fan pulley mounting nuts.

### 4. INSTALL RADIATOR RESERVOIR TANK

### 5. CONNECT A/T OIL COOLER HOSES TO RADIATOR

### 6. CONNECT RADIATOR UPPER HOSE TO RADIATOR

### 7. CONNECT RADIATOR LOWER HOSE TO RADIATOR

### 8. CONNECT RADIATOR RESERVOIR HOSE TO RADIATOR

### 9. FILL WITH ENGINE COOLANT

### 10. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

### 11. RECHECK ENGINE COOLANT LEVEL

### 12. INSTALL ENGINE UNDER COVER NO.1